



O-I Manufacturing Italy S.p.A.

May 2016

DRAWING 120352/0840

50CL MARASCA ALL

approx weight gr. 345

END USE

OIL

Any use other than indicated must be agreed upon our Customer Service

CONFORMITY

The mentioned container complies with:

Italian D.M. of 21/03/73

(which maintains its full validity after EC Regulation no. 1935/2004 of 27/10/04 came into force): the glass container (sodium-calcium) belongs to category A and is suitable to be utilised in contact with foods.

Italian D.L. no. 22 of 05/02/97

The glass chemical compositions complies with the Directive 94/62/EC and subsequent updates of 19/02/01 (ref. 2001/171/EC – article 5) and of 08/05/06 (ref. 2006/340/EC – article 6).

Italian D.L. 451 of 03/07/76

The container complies with the regulations referring to “measuring containers” in compliance with Directive EEC 75/107 of 19/12/74.

EEC 1935/2004

The container traceability is guaranteed by the pallet label data.

OPERATING CONDITIONS

		Hot surface treatment (Standard CETIE DT 13)	YES
Max axial load (Standard UNI 9035)	500 kg	Cold surface treatment (Standard CETIE DT 13)	YES

For auto adhesive labels applications a previous contact with our Customer Service is advisable

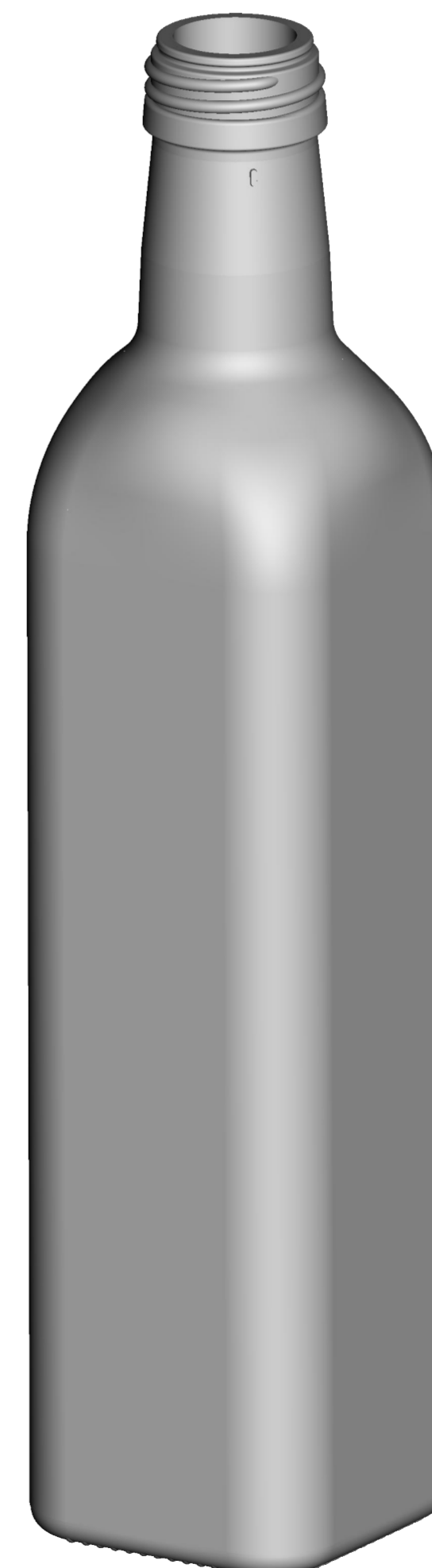
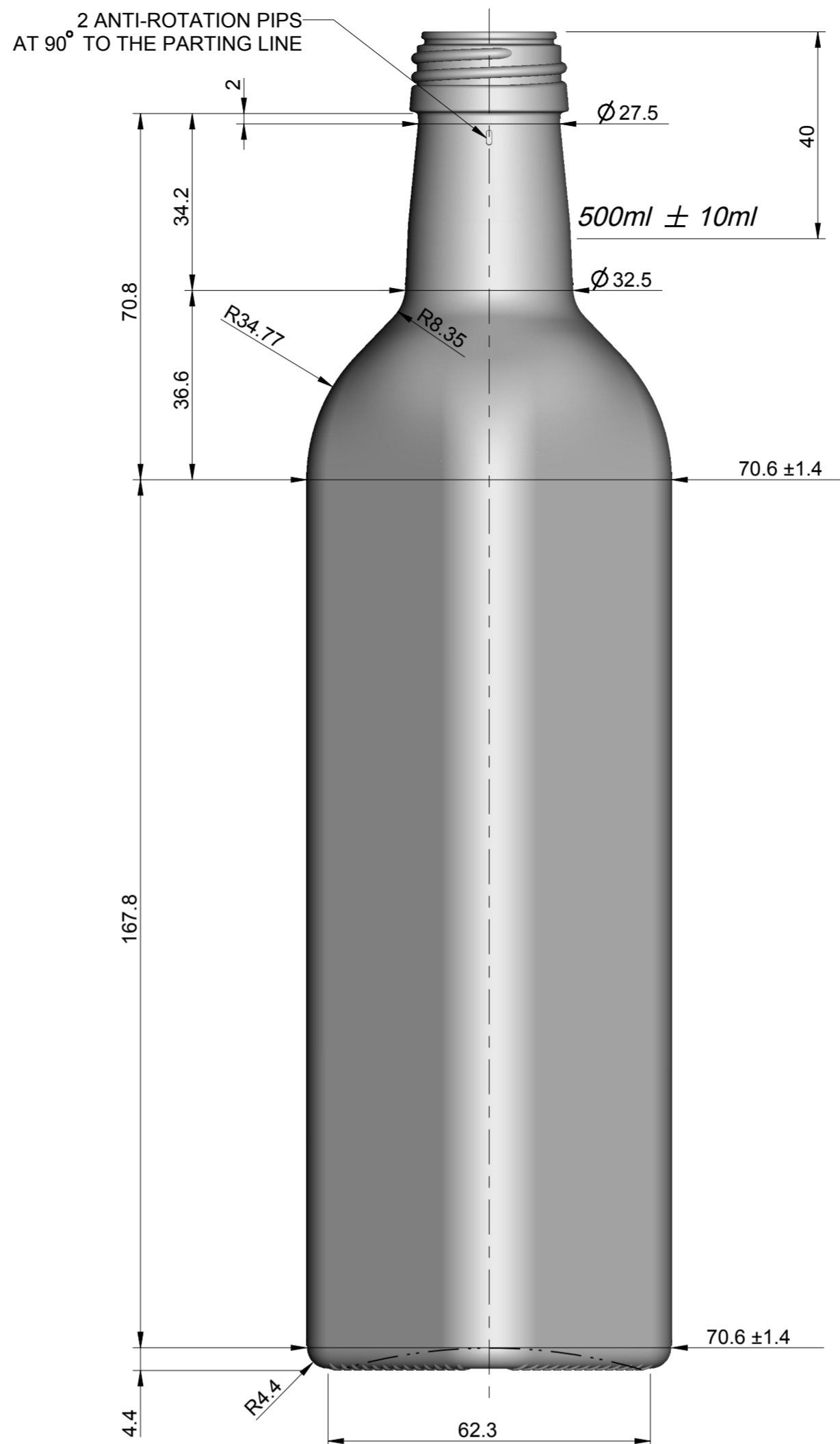
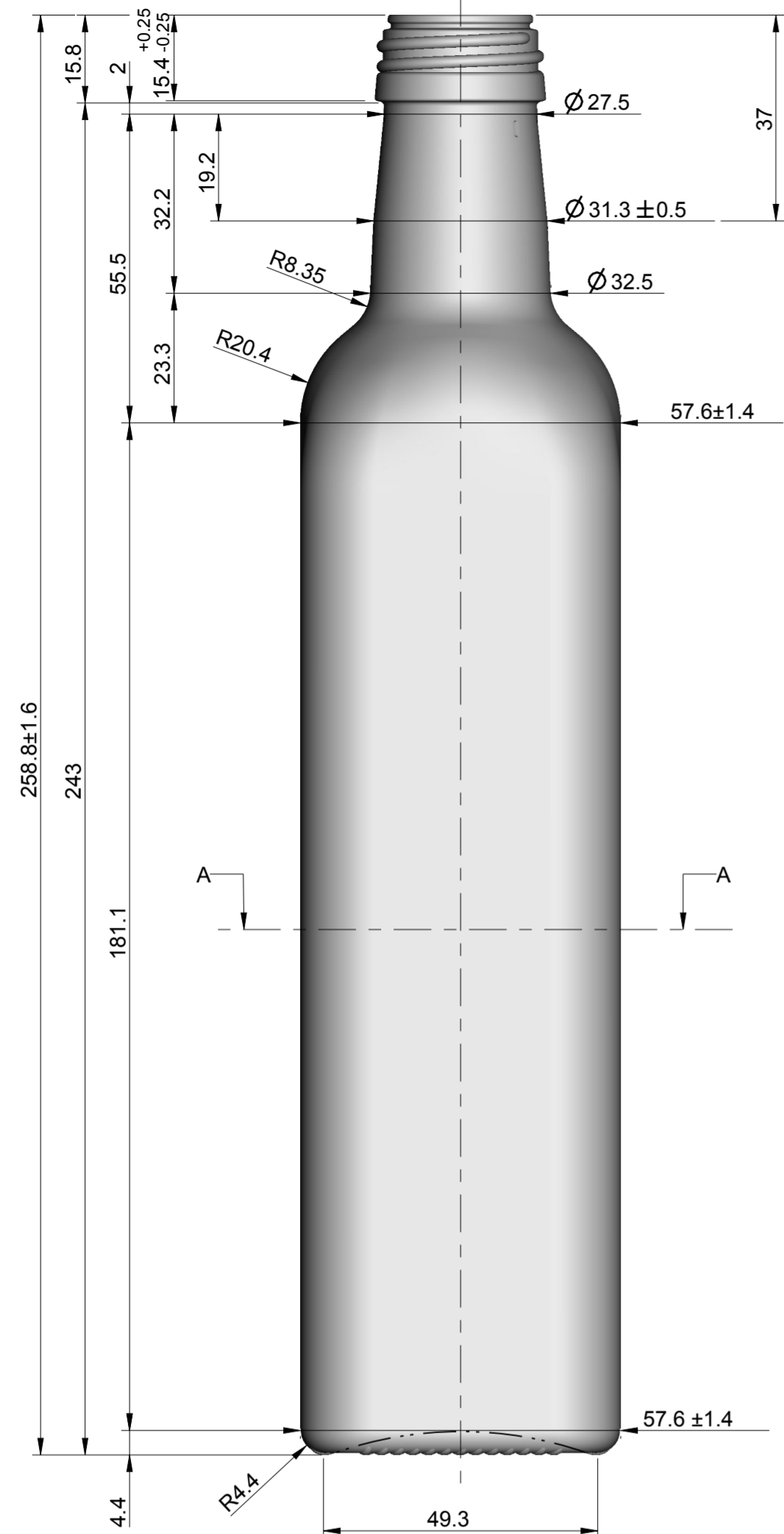
Casein glue is recommended for labelling

GEOMETRIC CHARACTERISTICS AND TOLERANCES

Capacity: 500 ml \pm 10 at 40 mm from brimful		(Standard UNI ISO 8106)
Perpendicularity deviation	mm: 2,9	(on the axis, Standard CETIE DT 2)
Finish bore diameter	mm: 20,6 \pm 0,4	(measured at 2 mm from brimful)
Minimum through-bore diameter	mm: 18,5	
Max. diam. of filling tube that can be used	mm: 17,0	

NOTES

- Blowing is always recommended before use.
- Lots/Batches of this container, used in observance of the prescriptions laid down by this Technical Sheet, shall have very reasonable mean line breakage values.
- Since usage results may be influenced by utilisation conditions, normal mean breakage values may be agreed with our Customer Service after a joint analysis of the filling line. In any case, the guarantees mentioned in this Document are valid only for first utilisation.
- If the utilisation results should deviate significantly from the mean values normally found, you are advised to change production Batch/Lot, informing our Customer Service Technicians who will contact you immediately in order to arrange all the necessary checks to be done jointly and to agree possible solutions if non conformities would be found.



GLASS IS LIFE™

makers of pure, sustainable, brand-building glass packaging

O-I Manufacturing Italy S.p.A.

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CONTAINER & MOULD ENGINEERING EUROPE

NOTES:
THIS DRAWING IS THE PROPERTY OF O-I AND
MUST NOT BE REPRODUCED OR DISCLOSED
WITHOUT O-I WRITTEN AUTHORIZATION.

DIMENSIONS EXPRESSED IN mm
ONLY TOLERANCED DIMENSIONS ARE GUARANTEED.

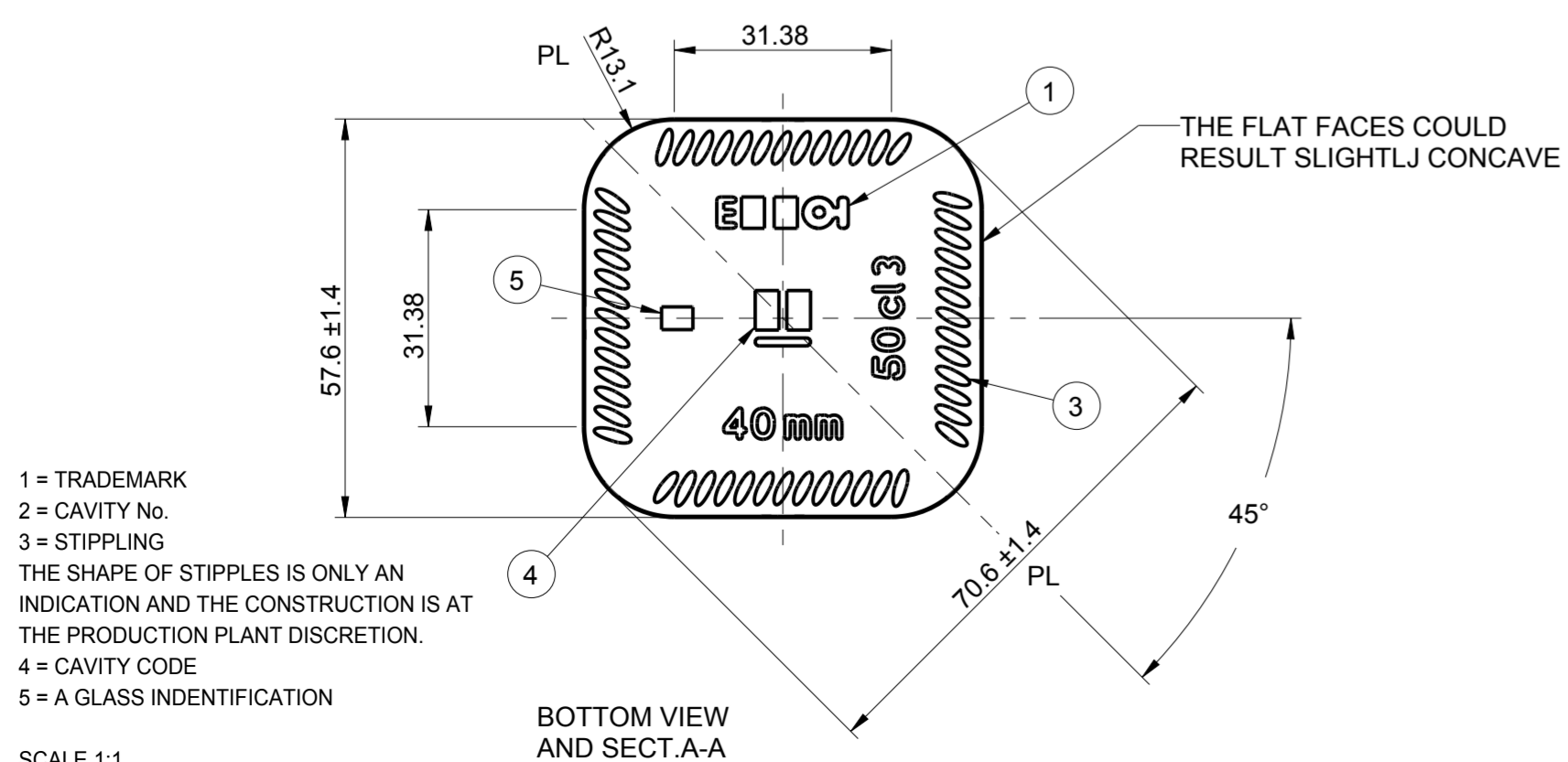
MANUFACTURING MARKINGS SHOWN ARE FOR ILLUSTRATIVE
PURPOSES ONLY. ACTUAL MARKINGS ON CONTAINER
MAY DIFFER, DEPENDANT ON LOCAL LEGISLATION.

CATEGORY FOOD	TILT ANGLE
MAX. VERTICALITY TOLERANCE 2.9 mm	MEASURING CONTAINER NO
FINISH SAP NUMBER 0840	FINISH REF. UNI 10666 1988
MINIMUM THROUGH BORE 18.5 mm	MAX FILLING TUBE Ø 17 mm

CONTAINER OVERFLOW CAPACITY (BRIMFUL)	
516ml APPROX.	
CONTAINER RATED CAPACITY (FILLPOINT)	
500ml ± 10ml	
CONTAINER WEIGHT	
345g APPROX.	
FINISH DESIGNATION IT_31.5_UNI_10666_H158_0840	MAX GAS VOLUME
PROCESS	RETURNABLE NO
	DESIGN REF.

STANDARD 50 cl MARASCA LIGHT

DESIGNER	CD	DATE	28/05/12
CHECKED		DATE	
DRAWING NUMBER	MOULD/SAP NUMBER		
120352	120352		



1 = TRADEMARK
2 = CAVITY No.
3 = STIPPLING
THE SHAPE OF STIPPLES IS ONLY AN
INDICATION AND THE CONSTRUCTION IS AT
THE PRODUCTION PLANT DISCRETION.
4 = CAVITY CODE
5 = A GLASS IDENTIFICATION

SCALE 1:1

No	DATE	REVISIONS	DESIGN/CHECK
1	31/10/12	VARIATO PESO DOPO CAMPIONATURA	GP
	10/09/12	AGGIUNTO SAP/Number	IB